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How to Rebuild Big-Block Chevy Engines **How to Rebuild the Big-Block Chevrolet Big Block Chevy Engine Buildups****HP1484 Chevy Big-Block Engine Parts Interchange** **How to Build Killer Big-Block Chevy Engines** **Chevy 454 Through 512 Hi-Po** **How to Build Killer Big-Block Chevy Engines** **David Vizard's Chevy Big Blocks** *Rebuilding Gen V/Gen VI Big Block Chevy Engines* **How to Hotrod Big-Block Chevys** *Big-Block Chevy Performance* **Big Block Chevy Engine Buildups****HP1484** **How to Build Max Performance Chevy Rat Motors** *Hot Rod Horsepower Handbook* **Chevrolet Big-block V-8 Interchange Manual** **How to Rebuild Big-block Chevy Engines** **Big-Block Chevy Marine Performance** **How to Build & Modify Chevrolet Big-block V-8 Engines** *Chevrolet Big Block Parts Interchange Manual* **How to Rebuild Your Volkswagen Air-Cooled Engine** **Chevy Monster Big Blocks** **Chevrolet Small Block Parts Interchange Manual - Revised Edition** **Chevrolet Engine Overhaul Manual** **How to Rebuild Big-Block Chevy Engines, 1991-2000 Gen V & Gen VI****HP1550** **How to Rebuild Big-Block Mopar Engines** *How to Rebuild the Big-block Chevrolet* **Chevelle/Elcamino Handbook** **HP1428 CHEVROLET's TORQUE MONSTER**

OEM COMBINATIONS Gen 5 454 T. B. I. Engines 1991-95
How to Rebuild the Big-Block Mopar Catalog of Chevy V-8
Engine Casting Numbers 1955-1993 How to Build Max-
Performance Chevy Small Blocks on a Budget How to Build
and Modify GM LS-Series Engines Small-Block Chevy
Engine Buildups Catalog of Chevy V-8 Engine Casting
Numbers 1955-1993 Chevrolet Engines How to Build Killer
Chevy Small-Block Engines Chevy 396 and 427 How to Rebuild
the Small-Block Chevrolet **How to Rebuild & Modify Chevy**
348/409 Engines GM LS-Series Engines

The editors of Chevy High Performance magazine combine their knowledge in this step-by-step guide to big-block Chevy engine buildups—from low-budget engine projects for mild street performance, to all-out race motors for drag strip action. Bolt-on modifications, engine block prep, cylinder heads, intake and exhaust systems, dyno-tested combinations, and more are covered in detail. A 502 crate motor, or just need additional information for your high performance engine buildup, you'll find this to be an invaluable guide to help complete your project. Book jacket. Learn how to rebuild a Volkswagen air-cooled engine! This guide will teach the reader how to troubleshoot, remove, tear down, inspect, assemble, and install Bug, Bus, Karmann Ghia, Thing, Type-3, Type-4, and Porsche 914 engines. All models from 1961 on up are included. When Chrysler introduced the 350 and 361 “B” series of engines in 1958, they launched a legacy of performance that sparked the muscle car war of the sixties and early seventies. Within a few years, these engines evolved into the famed 426 Hemi, 413 Max Wedge and 440 Six-Pack. Dubbed “elephant motors” by enthusiasts, racers, and hot rodders alike, these big-blocks ruled the streets in Barracudas, Challengers, Furies, and Chargers.

They were also used in a wide variety of other Chrysler, Dodge, and Plymouth cars and trucks. **How to Rebuild Big-Block Mopar Engines** is a comprehensive hands-on guide to rebuilding these motors to factory specifications. Included are fully illustrated, step-by-step sections that cover the entire engine rebuilding process, from inspection, removal, and disassembly, to machine shop work, reconditioning, assembly, installation, and tune-up. Collectors and restorers who rely on correct casting numbers for authenticity will find the parts identification and interchange information to be invaluable. Written in an easy-to-understand and easy-to-follow format, this is an essential resource needed by any serious Mopar fan. Renowned engine builder and technical writer David Vizard turns his attention to extracting serious horsepower from small-block Chevy engines while doing it on a budget. Included are details of the desirable factory part numbers, easy do-it-yourself cylinder head modifications, inexpensive but effective aftermarket parts, the best blocks, rotating assembly (cranks, rods, and pistons), camshaft selection, lubrication, induction, ignition, exhaust systems, and more. Please note that the content of this book primarily consists of articles available from Wikipedia or other free sources online. Pages: 27. Chapters: Chevrolet 153 4-cylinder engine, Chevrolet Big-Block engine, Chevrolet Corvair engine, Chevrolet Inline-4 engine, Chevrolet Series D, Chevrolet small-block engine, Chevrolet small-block engine table, Chevrolet straight-6 engine, Daewoo S-TEC engine, General Motors 90 V6 engine. Excerpt: The Chevrolet small-block engine is a series of automobile V8 engines built by the Chevrolet Division of General Motors using the same basic small (for a V8) engine block. Retroactively referred to as the "Generation I" small-block, it is distinct from subsequent "Generation II" LT and "Generation III" LS engines. Engineer

Ed Cole, who would later become GM President, is credited with leading the design for this engine. Production of the original small-block began in the fall of 1954 for the 1955 model year with a displacement of 265 cu in (4.3 L), growing incrementally over time until reaching 400 cu in (6.6 L) in 1970. Several intermediate displacements appeared over the years, such as the 283 cu in (4.6 L) that was available with mechanical fuel injection, the 327 cu in (5.4 L) (5.3L), as well as the numerous 350 cu in (5.7 L) versions. Introduced as a performance engine in 1967, the 350 went on to be employed in both high- and low-output variants across the entire Chevrolet product line. Although all of Chevrolet's siblings of the period (Buick, Cadillac, Oldsmobile, and Pontiac) designed their own V8s, it was the Chevrolet 350 cu in (5.7 L) small-block that became the GM corporate standard. Over the years, every American General Motors division except Saturn used it and its descendants in their vehicles. Finally superseded by GM's Generation II LT and Generation III LS V8s in the 1990s and discontinued in 2003, the engine is still made by a GM subsidiary in Mexico as an aftermarket replacement. In all, over 90,000,000... In our popular Workbench Series, *How to Rebuild the Big Block Chevrolet* covers the basics of any engine rebuild in over 450 color photos of step-by-step instruction. Subjects covered include the history of the big block Chevy, preparation and tool requirements, engine removal and teardown, first inspection, parts, machine work and clean-up, final engine assembly, and start-up. This book is essential for not only enthusiasts looking to rebuild their big-block Chevy, but as a guideline for building performance applications as well. Can you tell which water pump is for pre-1969 applications? Does the complete casting number always appear on all crankshafts? Answers to these questions and many more fill this complete

guide to all 1955-93 Chevy V-8s. Coverage includes blocks, heads, crankshafts, intake and exhaust manifolds, carburetors, fuel pumps, water pumps, generator/alternators, and EGR valves. Now in beautiful color, *How to Rebuild the Small Block Chevrolet* is a quality, step-by-step Workbench Book that shows you how to rebuild a street or racing small-block Chevy in your own garage. Includes over 600 color photos and easy to read text that explains every procedure a professional builder uses to assemble an engine from crankshaft to carburetor. Detailed sections show how to disassemble a used engine, inspect for signs of damage, select replacement parts, buy machine work, check critical component fit, and much more! Performance mods and upgrades are discussed along the way, so the book meets the needs of all enthusiasts, from restorers to hot rodders. *Hot Rod*' reports on Chevrolet's powerful big- block V-8 combinations. Covering: 600 hp 454 street rat, build low compression and high torque, the Yenko 502, 1000 hp from 498, affordable 612 hp 496, Street heads. If you're building a salvage yard stroker motor, looking to make a numbers-matching engine, saving money on repurposing factory parts, or simply looking to see which parts work together, this book is a must-have addition to your library! This updated edition provides detailed interchange information on cranks, rods, pistons, cylinder heads, intake manifolds, exhaust manifolds, ignitions, carburetors, and more. Casting and serial number identification guides are included to help you through the myriad of available parts in salvage yards, at swap meets, and on the internet. Learn what parts can be combined to create various displacements, which parts match well with others, where factory parts are best, and where the aftermarket is the better alternative. Solid information on performance modifications is included where applicable. The first and second generation of small-block Chevy engines have

been around for more than 60 years, and a byproduct of the design's extremely long production run is that there is a confusing array of configurations that this engine family has seen. Chevy expert Ed Staffel delivers this revised edition on everything you need to know about parts interchangeability for the small-block Chevy. Build your Chevy on a budget today! Reliable OEM Street Hi-Performance Tips. Would you like 400-500Hp/Flt.Lbs. torque from a Gentle Giant and you don't mind solving rear tire hook-up problems? Then this is the book for you! When considering the Gen V (91-95) Engine, so many confusing Internet blogs out there to wade through with inconsistent information. I have spent countless hours sifting through all the madness. I explain the how's & whys in getting one of these Big Blocks' to wake up with basic performance (OEM) configurations. Don't throw your money around, find out first what works. This book shows the best bang for buck without the costly countless hours of trial & error. If you're building a Hot Rod or want to spice up your 91-95 Chevy or GMC Truck with it's stock 454, all the tips you need are here with explanations. I put this information together while building Project 64': RestoMod. I used a 454 out of a Suburban with the Factory TBI and the 4L80E transmission. This Scrap Book will point you in the right direction for excellent Street and Off-Road performance. Chevy's W-series 348 and later the 409 became legends on the street. Recently, the 348s and 409s have enjoyed a high-performance renaissance and many speed manufacturers are making heads, blocks, and virtually every part for these engines. A complete, step-by-step guide to the entire engine rebuilding process. Every step is fully illustrated. Covers the most popular engines. Everything you'll need to know to do-it-yourself. In a clear, easy-to-follow format. What you can learn: Includes 262, 265, 267, 283, 302, 305, 307, 327, 350, 396, 400,

402, 427 and 454 cubic inch V8 engines: • Diagnosis • Overhaul • Performance • Economy modifications Book Summary: • Engine identification • Tools and equipment • Diagnosis • Cylinder head servicing • Engine removal and installation • Step-by-step procedures • Fully illustrated with over 300 photos • Tips from professionals • Machine shop repairs • Performance and economy modifications Table of Contents: Chapter 1: Introduction Chapter 2: Tools and equipment Chapter 3: Diagnosing engine problems Chapter 4: Preparing for an overhaul Chapter 5: Overhauling the cylinder heads Chapter 6: Overhauling the engine block Chapter 7: Reassembling and installing the engine Chapter 8: Related repairs Chapter 9: Improving performance and economy Ever wanted to know how you can really build some big inches into your Chevy. Well here is the answer, many article explain in detail how it can be done. Reported on are the bow tie blocks, nitrous, merlin blocks and blowers with 468, 496, 510, 572, 604 & 705 CID. With 132 well illustrated pages. Dennis Moore, details the differences between automotive and marine performance components and design. Topics covered include: -- The differences between auto and marine engines -- Starters, flywheels, ignition systems, exhaust and cooling -- Parts combinations and recommendations for performance applications Also included are photo/how-to sequences and instructions on build-up and installation as well as tuning and repair. This guide covers all big-block engines from 1965 and later and includes 1986 heavy-duty parts list. Learn more about blueprinting, cylinder heads, tune-up tips, as well as how to repair exhaust, ignition, pistons, and more! A complete guide to building and modifying all of Chevrolet's legendary 396, 427 and 454ci big-block V-8 engines. Big-blocks were used in 1960s and 70s musclecars, Corvettes, and trucks. Now readers can turn their Chevelle or El Camino into the

ultimate street machine. Here is a compilation of tech articles from Chevy High Performance, the most popular magazine among Chevy enthusiasts. Includes articles on engine performance, tires, wheels, suspension, bodywork, exhaust, and interior modifications. It's the the latest collaboration of the authors of Hot Rod, Car Craft, Chevy High Performance, among others. Complete with over 300 photos and illustrations. The heart of every hot rod and muscle car is its engine - and the one to have, the most powerful performance engine on the planet, is the big-block Chevy V-8. Tapping into the know-how at Hot Rod magazine, this book offers illustrated, step-by-step instructions for building a big-block Chevy V-8—from grinding valves and selecting headers to shot-peening pistons and putting together winning head and intake combinations. At Hot Rod magazine, there is no such thing as too much horsepower, but the editors and experts are willing to test that limit - and, with this book, to take big-block Chevy fans along for the ride. The editors of Chevy High Performance magazine combine their knowledge in this step-by-step guide to big-block Chevy engine buildups—from low-budget engine projects for mild street performance, to all-out race motors for drag strip action. Bolt-on modifications, engine block prep, cylinder heads, intake and exhaust systems, dyno-tested combinations, and more are covered in detail From workhorse to racehorse, the big-block Chevy provided the power demands of the mid-'60s. used in everything from medium-duty trucks to Corvettes, these engines are worth rebuilding. Do it right with this book! Clear, concise text guides you through each engine-rebuilding step. Includes complete specifications and more than 500 photos, drawings, charts and graphs. Covers troubleshooting, parts reconditioning and engine assembly. Tells you how to do a complete overhaul or a simple parts swap. One whole chapter on parts identification

tells how to interchange parts for improvised durability or performance. Includes comprehensive specifications and casting numbers. For gearheads who want to build or modify popular LS engines, *How to Build and Modify GM LS-Series Engines* provides the most detailed and extensive instructions ever offered for those modding LS engines through the Gen IV models. The LS1 engine shook the performance world when introduced in the 1997 Corvette. Today the LS9 version far eclipses even the mightiest big-blocks from the muscle car era, and it does so while meeting modern emissions requirements and delivering respectable fuel economy. Premier LS engine technician Joseph Potak addresses every question that might come up: Block selection and modifications Crankshaft and piston assemblies Cylinder heads, camshafts, and valvetrain Intake manifolds and fuel system Header selection Setting up ring and bearing clearances for specific uses Potak also guides readers through forced induction and nitrous oxide applications. In addition, the book is fully illustrated with color photography and detailed captions to further guide readers through the mods described, from initial steps to final assembly. Whatever the reader's performance goals, *How to Build and Modify GM LS-Series Engines* will guide readers through the necessary modifications and how to make them. It's the ultimate resource for building the ultimate LS-series engine! The Motorbooks Workshop series covers topics that engage and interest car and motorcycle enthusiasts. Written by subject-matter experts and illustrated with step-by-step and how-it's-done reference images, Motorbooks Workshop is the ultimate resource for how-to know-how. Can you tell which water pump is for pre-1969 applications? Does the complete casting number always appear on all crankshafts? Answers to these questions and many more fill this complete guide to all 1955-93 Chevy V-8s. Coverage

includes blocks, heads, crankshafts, intake and exhaust manifolds, carburetors, fuel pumps, water pumps, generator/alternators, and EGR valves. The photos in this edition are black and white. Since its introduction in 1965, the big-block Chevy engine has been a force to be reckoned with on both the street and track. Over the past four decades, the big-block has undergone a constant evolution toward greater efficiency and durability. It's also picked up more displacement, as General Motors is now offering crate engines up to 572 ci, and aftermarket versions have gone much larger still. In "How to Build Killer Big-Block Chevy Engines," author Tom Dufur reviews the commonly available factory parts along with many aftermarket offerings, and discusses the advantages of both. Additionally, he includes popular buildup recipes and showcases the dyno results, proving theories and sharing in-depth research. Dufur's decades of experience designing, assembling, tuning, and racing the big-block Chevy engine truly shines through. A wealth of full-color photos, charts, and graphs makes it easy to understand the critical points of these great engines. In-depth chapters on design, engine preparation, and assembly show you how to develop your own big-block Chevy to its full potential. Whether your big-block is destined for life in a street car, a race car, or even a boat, the wealth of information in this book will ensure it has ample power and longevity once it's all together. The Chevy big-block has been installed in millions of cars and trucks over the past 50 years, including Camaros, Chevelles, Corvettes, Impalas, and a multitude of trucks. Extracting maximum performance has been the pursuit of engine builders ever since this engine was new in 1964. As a follow-up title to his *How to Build Max-Performance Chevy Big-Blocks on a Budget*, master engine builder David Vizard takes big-block Chevy engine building to the next level and shows how to build

these extreme high-performance engines without breaking the bank. It goes well beyond the basic performance techniques and delves into exceptional detail on each component group of the engine. Vizard shows you how to build the ultimate big-blocks for the street: engines that are up to 850 hp on 91-octane pump gas, which is a monumental achievement. The Chevy big-block has been substantially under-valved, and the key to getting the best performance from this engine is to deal effectively with this design limitation. Vizard explains how to minimize intake-valve shrouding, reveals the science behind all cam-timing events, and explains how to arrive at the correct valve overlap for maximum efficiency. Vizard also covers the nuances of piston ports, rings, and connecting rods so the rotating assembly is strong and working at its peak. Finally, a special section presents a number of max-performance big-block sample builds. This volume includes a huge range of cutting-edge aftermarket parts and advanced tuning techniques. If you're serious about building a max-performance Chevy big-block engine for the street or track, you owe it to your engine and yourself to include this book in your automotive library. The photos in this edition are black and white. The Mopar big-block RB and B engines have powered millions of Dodge, Plymouth, and Chrysler cars from 1959 to 1978, including some of the most iconic muscle cars—the Charger, Superbird, Barracuda, GTX, Road Runner, Super Bee, and many others. Over the course of 50-plus years, these engines have required and will continue to require rebuilding, and this book is an indispensable guide for the process. Veteran magazine writer Arvid Svendsen documents a professional-caliber rebuild in this latest Workbench® Series title. Full-color photographs accompanied by exceptionally detailed captions with clear, concise instructions guide you through each crucial stage of the rebuild process. You will be able to confidently

complete the rebuild of an entire engine, which includes pulling the engine from the car and disassembling the long block. In addition, you are shown how to inspect all components, guide machine work, select optimal parts for a specific performance level, assemble the complete engine, and perform a final shake-down of the engine. All crucial steps of assembly are shown and discussed in exquisite detail, so you can install main bearings, crankshaft, pistons, rods, lifters, push rods, and the entire valvetrain, heads, intake, carb, and all other parts with confidence. Once the engine is installed and the ignition key is turned, you will have the satisfaction of having soundly rebuilt an engine that provides years of strong faithful service. This book is a must-have for any Mopar enthusiast. 'Hot Rod' reports on Chevrolet's big block musclecar performance engines.

Covering: race preparation, low budget 550hp 427, modifying heads, engine build-up, 650hp 427, the mystery motor, 515hp 396, 427. "How to Rebuild the Big-Block Chevrolet covers the best techniques for rebuilding classic Chevy big blocks with more than 450 color photos and step-by-step instruction. Subjects covered include the history of the big-block Chevy, preparation and tool requirements, engine removal and teardown, first inspection, parts, machine work and clean-up, final engine assembly, and start-up. This Workbench Series book is essential not only for enthusiasts looking to rebuild their big-block Chevy, but as a guide for building high-performance engines as well." --Publisher. In GM LS-Series Engines: The Complete Swap Manual, expert Joseph Potak walks you through all the steps involved in installing an LS engine into any vehicle, from concept to completion. Variants of GM's groundbreaking family of LS engines are installed in everything from the company's most mundane panel vans to its earth-shaking Corvette ZR1. First underhood in the 1997 Corvette, the LS1,

and its successors have proven powerful, reliable, and amazingly fuel efficient. Since that time, more than a dozen variants have been produced, ranging from bulletproof, iron-block 4.8-liter workhorses to the supercharged 7.0-liter LS7. Performance enthusiasts have embraced this remarkable V-8, and it has quickly become a favorite for engine swaps. Why? Because the versatile engine offers fantastic power, a compact design, and light weight, and it responds very well to performance modifications. The key to this performance is a sophisticated electronics package that can intimidate even the most adventurous hot rodder.

In *GM LS-Series Engines: The Complete Swap Manual*, professional LS-series engine specialist and technician Joseph Potak details all the considerations involved in performing this swap into any vehicle. With clear instructions, color photos, diagrams, and specification tables, Potak guides you through:

- Mounting your new engine
- Configuring the EFI system
- Designing fuel and exhaust systems
- Sourcing the correct accessories for your application
- Transmission, torque converters, and clutches
- Performance upgrades and power-adders
- Troubleshooting, should problems arise

This is the ultimate guide to installing an LS in your project car. Thinking about building up a Chevy 454? This book describes in detail all parts that are interchangeable among Chevy big-block V-8 engines, including blocks, heads, manifolds, ignition systems, valve trains, and oil, water, and fuel pumps. Contains discussions on big-block history, locating used parts, emissions, and parts suppliers. Packed with specs and photographs to aid in parts swapping. Softbound, 8 1/4" x 10 5/8", 192 pages, 270 b&w illustrations

In *How to Build Killer Big-Block Chevy Engines*, author Tom Dufur reviews the commonly available factory parts along with many aftermarket offerings, and discusses the advantages of both.

Additionally, he includes popular buildup recipes and showcases the dyno results, proving theories and sharing in-depth research. Dufur's decades of experience designing, assembling, tuning, and racing the big-block Chevy engine truly shines through. A wealth of full-color photos, charts, and graphs makes it easy to understand the critical points of these great engines. "Step-by-step disassembly, reconditioning and final assembly for Chevy Gen V and Gen VI big-block engines, 454 and 502 cid"--T.p.

One of the all-time favorite engines of the hot rodder, drag racer, and car enthusiast, the big-block Chevrolet engine has been in existence for over 30 years. During this period, literally millions of these engines have been modified, resulting in an extensive body of knowledge, both good and bad, regarding the best ways of building a high performance version of the power plant.

Author Staffel is a full-time race engine builder specializing in preparation of high performance Chevy big-block engines. He provides the reader with the very latest theories, techniques, and supplier information, ensuring the preparation of an up-to-date high-performance engine. The venerable Chevy big-block engines have proven themselves for more than half a century as the power plant of choice for incredible performance on the street and strip. They were innovators and dominators of the muscle car wars of the 1960s and featured a versatile design architecture that made them perfect for both cars and trucks alike. Throughout their impressive production run, the Chevy big-block engines underwent many generations of updates and improvements. Understanding which parts are compatible and work best for your specific project is fundamental to a successful and satisfying Chevy big-block engine build. In Chevy Big-Block Engine Parts Interchange, hundreds of factory part numbers, RPOs, and detailed color photos covering all generations of the Chevy big-block engine are included. Every

component is detailed, from crankshafts and rods to cylinder heads and intakes. You'll learn what works, what doesn't, and how to swap components among different engine displacements and generations. This handy and informative reference manual lets you create entirely unique Chevy big-block engines with strokes, bores, and power outputs never seen in factory configurations. Also included is real-world expert guidance on aftermarket performance parts and even turnkey crate motors. It is a comprehensive guide for your period-correct restoration or performance build. John Baechtel brings his accumulated knowledge and experience of more than 34 years of high-performance engine and vehicle testing to this book. He details Chevy big-block engines and their various components like never before with definitive answers to tough interchange questions and clear instructions for tracking down rare parts. You will constantly reference the Chevy Big-Block Parts Interchange on excursions to scrap yards and swap meets, and certainly while building your own Chevy big-block engine. How to build small-block Chevy engines for maximum performance. Includes sections on heads, cams, exhaust systems, induction modifications, dyno-tested engine combinations, and complete engine build-ups. Learn how to get the most horsepower out of the tried-and-true small-block Chevy platform in this all-new full-color guide. Whether you are a hot rodder, a custom car owner, or a muscle car guy, you are always going to be looking for the latest and greatest Chevy small-block performance information. This book is a valuable resource on all the latest for the Chevy small-block owner. How to Build Killer Chevy Small-Block Engines covers all the major components, such as blocks, crankshafts, rods and pistons, camshafts, valvetrain, oiling systems, heads, intake and carburetor, and ignition systems. In addition, this book contains a large section on

stroker packages. Also featured are the latest street heads from AFR, Dart, RHS, World Products, and other prominent manufacturers. While the design is more than 60 years old, the aftermarket for this powerplant is still developing. An in-depth, highly detailed example of a popular build format is featured, offering a complete road map to duplicate this sample build. This build achieved over 700hp from 422 cubic inches! While the GM LS engine family has earned a strong following and is currently the hottest small-block in the enthusiast market, the Gen I Chevy small-block engine retains a strong following with the massive number of these engines still in use throughout the hobby. They are durable, affordable, and a very well-supported platform. A fully illustrated step-by-step guide to rebuilding big-block Chevys for better-than-stock performance. For millions of Chevy car and truck owners, this is the best and most complete engine rebuilding guide, including informative sections on: Casting numbers and parts ID ? Disassembly ? Cleaning and inspection ? Cylinder block and bottom-end reconditioning ? Cylinder head reconditioning ? Engine specs and clearances ? Step-by-step engine reassembly ? Torque values ? OEM part numbers

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