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web torque specifications especially for critical joints should be determined under actual assembly conditions due to the many variables involved which are difficult to predict and do affect the torque tension relationship web chrysler 300 and dodge charger 2006 2008 torque specifications repair guide find out how to access autozone s torque specifications repair guide for 300 300c magnum 2006 2008 charger 2006 2008 read more web the tightening torques below are for imperial us bolts with tension approximately 70 of yield strength 1 inch 25 4 mm the values are for slightly lubricated bolts for dry bolts increase the torques with approximately 30 bolt torque calculator metric bolts tightening torques reduced torque with lubricated bolts sponsored links web bolt torque calculator specifications aashto astm sae csa fastener identification web cdi torque bolt torque specifications torque wrench calibration browse our selection torque wrench faqs cdi torque wrenches and temperature ranges cdi click style clicker torque wrenches avoid storing cdi clickers below 32 degrees fahrenheit and above 120 degrees fahrenheit web automotive chassis torque specs over 6 000 automotive torque specs search car torque specifications by engine or model web class 8 8 bolts see common use in a wide range of industries depending on size they have a proof web aug 25 2015 the units given on the torque table here will be in inch pounds it is possible to convert between the various systems $\text{nm in lb} \times 0.113$ $\text{nm ft lb} \times 1.356$ $\text{nm kg cm} \times 0.0981$ 3 torque wrench types torque wrenches are web these bolt torque values are intended for use as guidelines only and are based on ideal conditions perfect flanges flange alignment new well lubricated bolts nuts according to the national boiler code installed in accordance with the central plastics company flange installations guidelines torque values are based on web bolt torque provides only an indirect approximation of material stress it is estimated that web values calculated using industry accepted formula $t = kdp$ where t torque k torque web us recommended bolt torque fine thread figures are for 1 14 grade 2 5 and 8 values are web torque specs no minimum order bulk jobber pricing avail able call 877 448 2448 all u bolts are bent to your selected dimensions and are non returnable 20 pieces or less have a 1 2 day lead time to ship out web us and metric steel bolt grades sae 2 sae 5 sae 8 allen sae id marks no marks 3 lines 6 lines none material low carbon medium medium high carbon carbon carbon tempered quenched quenched m5 x 0 8 tempered tempered tensile 74 000 psi 120 000 psi 150 000 psi 160 000 psi metric metric metric allen id marks 8 8 web maximum recommended tightening torque for coarse threaded metric steel bolts coarse threaded lightly oiled threads tension 85 of proof load bolt torque calculator us bolts tightening torques reduced torque with lubricated bolts sponsored links related topics fasteners bolts nuts and threaded rods torque tension and loads web fastener torque specs torque is applied to the fastener in an effort to elastically deform the bolt shank in the case of bolts and nuts this elastic deformation between the bolt head and the nut is critical in order to create tension or clamping force to hold the joint together web typical values for k with mild steel bolts in range 1 4 to 1 normal dry $k = 0.2$ nonplated black finish $k = 0.3$ zinc plated $k = 0.2$ slightly lubricated $k = 0.18$ cadmium plated $k = 0.16$ web tightening torque in lbs through m8 m10 over ft lbs metric fasteners nominal size or basic screw dia threads per inch tensile stress area sq in astm a574 clamp load lbs tightening torque $k = 0.15$ $k = 0.17$ $k = 0.20$ coarse thread series 1 0 0730 64 0 0026 275 3 0 in lbs 3 4 in lbs 4 0 in lbs 2 0 0860 56 0 0037 388 5 0 5 7 6 7 web each bolt grade has an ideal tightening torque for maximum clamping force without breaking web maximum tightening torques for coarse threaded metric bolts property classes grades are defined by iso 898 mechanical properties of fasteners made of carbon steel and alloy steel this table shows values for threads that have been lightly oiled and the tension is 85 of the proof load

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